FIG. 1

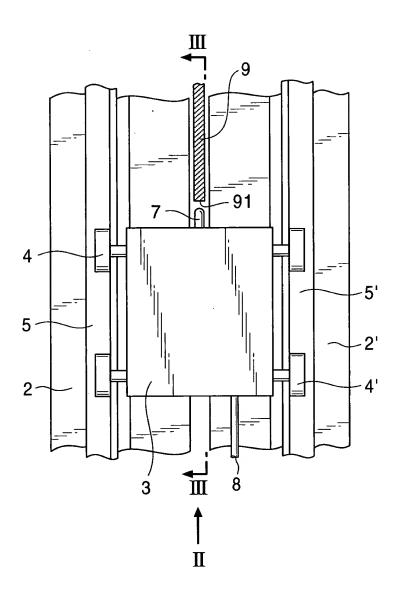
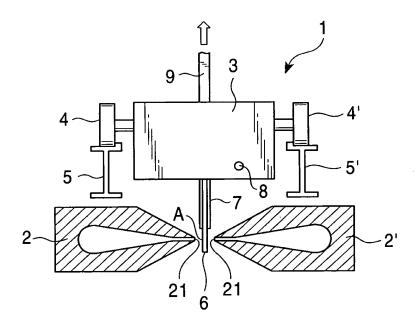


FIG. 2



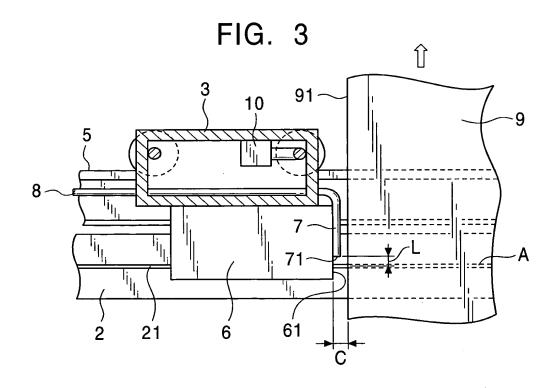


FIG. 4

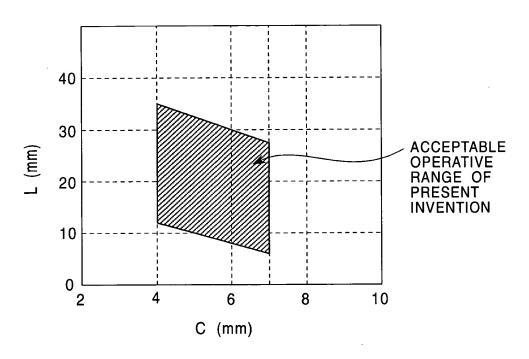


FIG. 5

9

W2

91

**EDGE OVERCOAT** 

FIG. 6

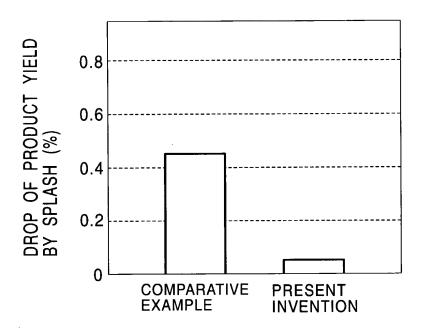


FIG. 7

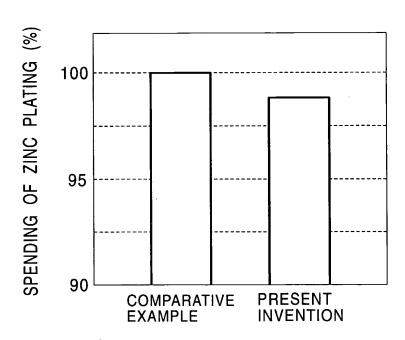


FIG. 8 PRIOR ART

